


Value Stream Map Symbols

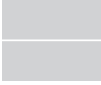
Try  smartsheet for free




Process Box: Represents a process or operation.



Supplier/Customer: Depicts external suppliers or customers.




Data Box: Contains process-related data.



Push Arrow: Indicates the act of material flow from one process to another.




Shipment Arrow: Indicates finished goods being sent to the customer.



Pull Arrow: Indicates a pull system.




Supermarket: Stockpoint that acts as a buffer of inventory.




Kanban Post / Signal Kanban: An inventory signaling point.



Production Control: Represents the central production control.



Inventory: Indicates inventory between processes.




Load Leveling: Shows load leveling.




Safety Stock: Shows safety stock levels.




Finished Goods: Represents finished goods inventory.




Production Kanban: Production needed of a specific quantity to supply parts.



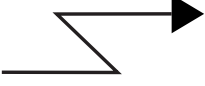
Withdrawal Kanban: Indicates withdrawal of a specific quantity.




Work Cell: Represents a work cell configuration of multiple processes.



Manual Info: Represents manual information flow.



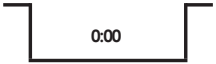
Electronic Info: Depicts electronic information flow.




Physical Pull: Indicates the act of physical removal of materials.



Operator Icon: Represents the number of operators.



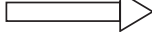
Timeline: The timeline/time taken for processes.



Heijunka Box: Depicts load leveling for scheduling.




External Shipment: Indicates shipments to external customers.




Internal Shipment: Shows internal material movement.




Improvement: Kaizen bursts and improvements.



Communication: Different forms of communication.



Information: More detailed information flow.




Quality Control: Indicates quality control points.



FIFO LANE: First In, First Out - each part leaves in the same order that it arrives.



Customer/Supplier (Extended): More detailed representations for customer and supplier types.



Transportation: Specific for different transport methods.

DISCLAIMER

Any articles, templates, or information provided by Smartsheet on the website are for reference only. While we strive to keep the information up to date and correct, we make no representations or warranties of any kind, express or implied, about the completeness, accuracy, reliability, suitability, or availability with respect to the website or the information, articles, templates, or related graphics contained on the website. Any reliance you place on such information is therefore strictly at your own risk.